


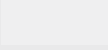


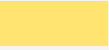
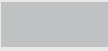
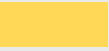


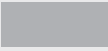




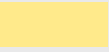

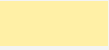



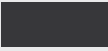









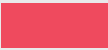




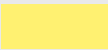





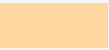








# MADEIRA Thread Colour Guide

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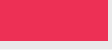


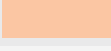
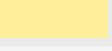










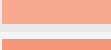




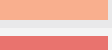




















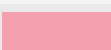











To search for a requested colour, please activate the Acrobat search function by pressing "**Ctrl F**".

PANTONE Matching System		MADEIRA Colour	PANTONE Matching System		MADEIRA Colour
	White	1801		PANTONE 116 C	1824
	Black	1800		PANTONE 117 C	1792
	PANTONE Cool Gray 1 C	1686		PANTONE 119 C	1793
	PANTONE Cool Gray 4 C	1687		PANTONE 121 C	1735
	PANTONE Cool Gray 5 C	1812		PANTONE 122 C	1683
	PANTONE Cool Gray 6 C	1718		PANTONE 123 C	1624
	PANTONE Cool Gray 7 C	1613		PANTONE 124 C	1772
	PANTONE Cool Gray 8 C	1918		PANTONE 125 C	1672
	PANTONE Cool Gray 9 C	1689		PANTONE 127 C	1866
	PANTONE Cool Gray 10 C	1575		PANTONE 1205 c	1622
	PANTONE Cool Gray 11 C	1540		PANTONE 1235 C	1951
	PANTONE Black 5 C	1558		PANTONE 1245 C	1791
	PANTONE Black 7 C	1560		PANTONE 130 C	1951
	PANTONE Process Blue C	1977		PANTONE 131 C	1725
	PANTONE Reflex Blue C	1767		PANTONE 136 C	1625
	PANTONE Blue 072 C	1766		PANTONE 1365 C	1923
	PANTONE Orange 021 C	1924		PANTONE 137 C	1955
	PANTONE Warm Red C	1588		PANTONE 1375 C	1755
	PANTONE Red 032 C	1734		PANTONE 138 C	1763
	PANTONE Yellow C	1924		PANTONE 1395 C	1730
	PANTONE 100 C	1735		PANTONE 140 C	1906
	PANTONE 102 C	1924		PANTONE 141 C	1771
	PANTONE 106 C	1727		PANTONE 142 C	1771
	PANTONE 107 C	1924		PANTONE 143 C	1951
	PANTONE 108 C	1924		PANTONE 144 C	1763
	PANTONE 109C	1735		PANTONE 148 C	1870
	PANTONE 112C	1759		PANTONE 1495 C	1965
	PANTONE 114 C	1735		PANTONE 150 C	1755
	PANTONE 115 C	1980		PANTONE 155 C	1738

# MADEIRA Thread Colour Guide

The below pantone colour swatches are indicative only and a best match for the thread colour from the Polyneon range. PMS colours viewed on screen and printed on paper are approximate only.

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PANTONE Matching System		MADEIRA Colour	PANTONE Matching System		MADEIRA Colour
	PANTONE 151 C	1965		PANTONE 193 C	1747
	PANTONE 152 C	1763		PANTONE 1945 C	1781
	PANTONE 157 C	1755		PANTONE 199 C	1838
	PANTONE 1505 C	1765		PANTONE 200 C	1839
	PANTONE 1555 C	1752		PANTONE 2001 C	1561/1861
	PANTONE 1565 C	1752		PANTONE 2011 C	1869
	PANTONE 1575 C	1765		PANTONE 2012 C	1625
	PANTONE 158 C	1765		PANTONE 2018 C	1965
	PANTONE 159 C	1753		PANTONE 2035 C	1838
	PANTONE 1595 C	1621		PANTONE 2015 C	1853
	PANTONE 1625 C	1820		PANTONE 2018 C	1109
	PANTONE 1635 C	1952		PANTONE 2020 C	1521
	PANTONE 1645 C	1778		PANTONE 2022 C	1817
	PANTONE 165 C	1778		PANTONE 2031 C	1616
	PANTONE 1655 C	1678		PANTONE 2032 C	1779
	PANTONE 166 C	1678		PANTONE 2035 C	1838
	PANTONE 1787 C	1754		PANTONE 2038 C	1990
	PANTONE 1788 C	1637		PANTONE 2040 C	1910
	PANTONE 1795 C	1637		PANTONE 2058 C	1712
	PANTONE 1797 C	1637		PANTONE 2063 C	1710
	PANTONE 180 C	1779		PANTONE 2066 C	1831
	PANTONE 1805 C	1639		PANTONE 2070 C	1833
	PANTONE 1807 C	1638		PANTONE 2075 C	1832
	PANTONE 1815 C	1999		PANTONE 210 C	1921
	PANTONE 183 C	1948		PANTONE 212 C	1990
	PANTONE 185 C	1588		PANTONE 2126 C	1766
	PANTONE 186 C	1637		PANTONE 213 C	1910
	PANTONE 187 C	1839		PANTONE 2133 C	1829
	PANTONE 191 C	1993		PANTONE 2143 C	1733

# MADEIRA Thread Colour Guide

The below pantone colour swatches are indicative only and a best match for the thread colour from the Polyneon range. PMS colours viewed on screen and printed on paper are approximate only.



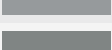
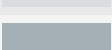



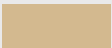
To search for a requested colour, please activate the Acrobat search function by pressing "**Ctrl F**".

PANTONE Matching System		MADEIRA Colour	PANTONE Matching System		MADEIRA Colour
	PANTONE 2144 C	1934		PANTONE 2627 C	1633
	PANTONE 2150 C	1775		PANTONE 268 C	1633
	PANTONE 2151 C	1775		PANTONE 2727 C	1943
	PANTONE 2165 C	1360		PANTONE 2747 C	1676
	PANTONE 2174 C	1797		PANTONE 2748 C	1767
	PANTONE 2176 C	1592		PANTONE 2757 C	1676
	PANTONE 219 C	1984		PANTONE 276 C	1997
	PANTONE 2199 C	1694		PANTONE 2766 C	1966
	PANTONE 2201 C	1577		PANTONE 2768 C	1555
	PANTONE 2202 C	1577		PANTONE 279 C	1675
	PANTONE 2228 C	1991		PANTONE 280 C	1767
	PANTONE 2256 C	1989		PANTONE 281 C	1767
	PANTONE 2257 C	1988		PANTONE 282 C	1844
	PANTONE 2271 C	1749		PANTONE 285 C	1829
	PANTONE 2274 C	1768		PANTONE 286 C	1843
	PANTONE 2292 C	1649		PANTONE 287 C	1676
	PANTONE 2297 C	1940		PANTONE 288 C	1743
	PANTONE 2330 C	1810		PANTONE 205 C	1932
	PANTONE 2347 C	1588		PANTONE 291 C	1674
	PANTONE 2347 C	1588		PANTONE 2915 C	1828
	PANTONE 2372 C	1360		PANTONE 292 C	1628
	PANTONE 2386 C	1829		PANTONE 2925 C	1977
	PANTONE 2390 C	1695		PANTONE 2935 C	1842
	PANTONE 2405 C	1710		PANTONE 294 C	1843
	PANTONE 2413 C	1868		PANTONE 2945 C	1842
	PANTONE 2425 C	1788		PANTONE 2955 C	1944
	PANTONE 2426 C	1651		PANTONE 297 C	1827
	PANTONE 255 C	1719		PANTONE 298 C	1827
	PANTONE 2593 C	1880		PANTONE 299 C	1593

# MADEIRA Thread Colour Guide

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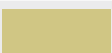

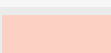
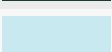

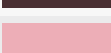






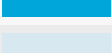













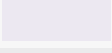
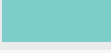
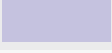


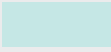
To search for a requested colour, please activate the Acrobat search function by pressing "**Ctrl F**".

PANTONE Matching System		MADEIRA Colour	PANTONE Matching System		MADEIRA Colour
	PANTONE 300 C	1797		PANTONE 364 C	1770
	PANTONE 3005 C	1297		PANTONE 366 C	1768
	PANTONE 305 C	1594		PANTONE 367 C	1768
	PANTONE 306 C	1893		PANTONE 368 C	1701
	PANTONE 307 C	1797		PANTONE 369 C	1701
	PANTONE 3105 C	1892		PANTONE 375 C	1950
	PANTONE 312 C	1295		PANTONE 376 C	1649
	PANTONE 313 C	1695		PANTONE 382 C	1940
	PANTONE 315 C	1891		PANTONE 384 C	1140
	PANTONE 317 C	1645		PANTONE 402 C	1812
	PANTONE 3258 C	1847		PANTONE 409 C	1929
	PANTONE 326 C	1799		PANTONE 410 C	1741
	PANTONE 3275 C	1799		PANTONE 412 C	1559
	PANTONE 329 C	1985		PANTONE 421 C	1811
	PANTONE 335 C	1580		PANTONE 422 C	1918
	PANTONE 337C	1845		PANTONE 423 C	1741
	PANTONE 343 C	1902		PANTONE 424 C	1614
	PANTONE 341 C	1580		PANTONE 426 C	1641
	PANTONE 343 C	1902		PANTONE 427 C	1810
	PANTONE 3435 C	1902		PANTONE 429 C	1611
	PANTONE 347 C	1988		PANTONE 430 C	1575
	PANTONE 349 C	1851		PANTONE 431 C	1841
	PANTONE 352 C	1702		PANTONE 432 C	1641
	PANTONE 355 C	1651		PANTONE 439 C	1859
	PANTONE 356 C	1988		PANTONE 446 C	1673
	PANTONE 357 C	1904		PANTONE 448 C	1957
	PANTONE 360 C	1749		PANTONE 457 C	1959
	PANTONE 361 C	1701		PANTONE 4625 C	1659
	PANTONE 363 C	1650		PANTONE 466 C	1673/1855

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PANTONE Matching System		MADEIRA Colour	PANTONE Matching System		MADEIRA Colour
	PANTONE 467 C	1684		PANTONE 583 C	1940
	PANTONE 469 C	1758		PANTONE 600 C	1727
	PANTONE 475 C	1927		PANTONE 601 C	1866
	PANTONE 477 C	1945		PANTONE 604 C	1924
	PANTONE 482 C	1878		PANTONE 617 C	1809
	PANTONE 485 C	1878		PANTONE 624 C	1578
	PANTONE 489 C	1882		PANTONE 627 C	1704
	PANTONE 491 C	1958		PANTONE 628 C	1692
	PANTONE 493 C	1917		PANTONE 629 C	1829
	PANTONE 497 C	1836		PANTONE 630 C	1932
	PANTONE 501 C	1941		PANTONE 631 C	1694
	PANTONE 506 C	1635		PANTONE 635 C	1892
	PANTONE 513 C	1788		PANTONE 638 C	1695
	PANTONE 531 C	1911		PANTONE 639 C	1577
	PANTONE 532 C	1589		PANTONE 642 C	1611
	PANTONE 534 C	1953		PANTONE 644 C	1562
	PANTONE 540 C	1764		PANTONE 645 C	1960
	PANTONE 543 C	1953		PANTONE 647 C	1776
	PANTONE 5455 C	1610		PANTONE 648 C	1967
	PANTONE 5463 C	1641		PANTONE 651 C	1612
	PANTONE 554 C	1904		PANTONE 655 C	1844
	PANTONE 558 C	1900		PANTONE 659 C	1532
	PANTONE 562 C	1780		PANTONE 661 C	1843
	PANTONE 564 C	1692		PANTONE 663 C	1801/1805
	PANTONE 570 C	1845		PANTONE 665 C	1529
	PANTONE 571 C	1845		PANTONE 659 C	1532
	PANTONE 573 C	1845		PANTONE 669 C	1553
	PANTONE 576 C	1648		PANTONE 675 C	1787
	PANTONE 578 C	1768		PANTONE 707 C	1816

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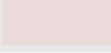




























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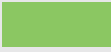


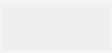
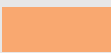
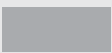
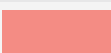
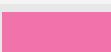
PANTONE Matching System		MADEIRA Colour	PANTONE Matching System		MADEIRA Colour
	PANTONE 715 C	1765		PANTONE 7509 C	1791
	PANTONE 720 C	1556		PANTONE 7518 C	1659
	PANTONE 727 C	1527		PANTONE 7519 C	1744
	PANTONE 728 C	1726		PANTONE 7523 C	1942
	PANTONE 7401 C	1626		PANTONE 7531 C	1663
	PANTONE 7403 C	1526		PANTONE 7533 C	1557
	PANTONE 7405 C	1980		PANTONE 7541 C	1610
	PANTONE 7406 C	1683/1724		PANTONE 7543 C	1718
	PANTONE 7408 C	1971		PANTONE 7545 C	1841
	PANTONE 7409 C	1771		PANTONE 7546 C	1506/1641
	PANTONE 7413 C	1765		PANTONE 7548 C	1825
	PANTONE 7415 C	1653		PANTONE 7561 C	1757
	PANTONE 7417 C	1987		PANTONE 7571 C	1773
	PANTONE 7421 C	1999		PANTONE 7576 C	1753
	PANTONE 7424 C	1721		PANTONE 7578 C	1778
	PANTONE 7453 C	1542		PANTONE 7581 C	1658
	PANTONE 7456 C	1943		PANTONE 7597 C	1987
	PANTONE 7457 C	1953		PANTONE 7561 C	1757
	PANTONE 7461 C	1977		PANTONE 7571 C	1773
	PANTONE 7465 C	1888		PANTONE 7576 C	1753
	PANTONE 7467 C	1685		PANTONE 7581 C	1658
	PANTONE 7472 C	1645		PANTONE 7607 C	1616
	PANTONE 7480 C	1988		PANTONE 7609 C	1858
	PANTONE 7482 C	1651		PANTONE 7611 C	1656
	PANTONE 7487 C	1748		PANTONE 7616 C	1654
	PANTONE 7499 C	1622/1666		PANTONE 7620 C	1821
	PANTONE 7503 C	1939		PANTONE 7621 C	1747
	PANTONE 7504 C	1728		PANTONE 7622 C	1981
	PANTONE 7506 C	1723		PANTONE 7629 C	1999

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PANTONE Matching System		MADEIRA Colour	PANTONE Matching System		MADEIRA Colour
	PANTONE 7632 C	1660		PANTONE 7710 C	1888
	PANTONE 7634 C	1919		PANTONE 7712 C	1991
	PANTONE 7635C	1681		PANTONE 7717 C	1879
	PANTONE 7635 C	1786		PANTONE 7726 C	1751
	PANTONE 7641 C	1784		PANTONE 7727 C	1851
	PANTONE 7648 C	1783		PANTONE 7729 C	1704
	PANTONE 7652 C	1789		PANTONE 7735 C	1904
	PANTONE 7657 C	1720		PANTONE 7739 C	1650
	PANTONE 7659 C	1983		PANTONE 7714 C	1770
	PANTONE 7686 C	1843		PANTONE 7749 C	1796
	PANTONE 7688 C	1828		PANTONE 7754 C	1959
	PANTONE 7693 C	1766		PANTONE 7763 C	1569
	PANTONE 7699 C	1762		PANTONE 7764 C	1795/1969
	PANTONE 7703 C	1893			
	PANTONE 7704 C	1695			
	PANTONE 7705 C	1896			
	PANTONE 7706 C	1992			

PANTONE Matching System Fluorescent		MADEIRA Colour	PANTONE Matching System Metallic		MADEIRA Colour
	PANTONE 802 C	1950		Standard Metallic Gold	4003
	PANTONE 803 C	1824		Standard Metallic Silver	4010
	PANTONE 804 C	1937		Standard Metallic Aluminium	4011
	PANTONE 805 C	1954			
	PANTONE 806 C	1597			

\*Pantone has provided a color reference for each thread color, when possible, which represents the closest available PANTONE MATCHING SYSTEM® Color viewing the colors under daylight (6500 °K). Color appearance will vary based on lighting conditions and angle of view. PANTONE® and other Pantone trademarks are the property of Pantone LLC. Portions© Pantone LLC, 2013 Produced under License Agreement No. 767R between MADEIRA USA Ltd. and Pantone LLC.